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Conversion Chart - VDI / RA / Rmax (all values are approximations)							
VDI 3400	RA		Rmax		VDI 3400	RA	
CH	µm	µinch			CH	µm	µinch
0	0.10	4			23	1.40	56
1	0.11	4.4			24	1.62	63
2	0.12	4.8			25	1.8	72
3	0.14	5.6			26	2	80
4	0.16	6.4			27	2.2	88
5	0.18	7.2			28	2.5	100
6	0.20	8	0.8		29	2.8	112
7	0.22	8.8	0.9		30	3.2	125
8	0.25	10	1		31	3.5	140
9	0.28	11.2	1.1		32	4	160
10	0.32	12.8	1.3		33	4.5	180
11	0.35	14	1.4		34	5	200
12	0.40	16	1.6		35	5.6	224
13	0.45	18	1.8		36	6.3	250
14	0.50	20	2		37	7	280
15	0.56	22.4	2.3		38	8	320
16	0.63	25.2	2.6		39	9	360
17	0.70	28	2.8		40	10	400
18	0.80	32	3.2		41	11.2	448
19	0.90	36	3.6		42	12.6	500
20	1.00	40	4		43	14	560
21	1.12	44.8	4.5		44	16	640
22	1.26	50.4	5		45	18	760

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